# **Assembly Instructions for breather drains:**

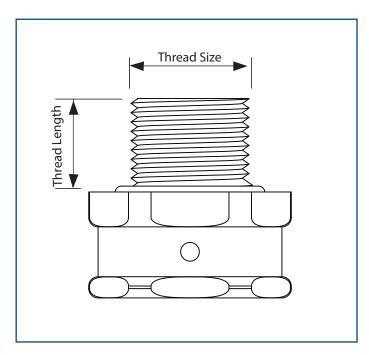


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Ambient temperature range: -60°C +60°C Temperature Classification: T6

#### **Product Materials:**

Brass, Nickel Plated Brass and Stainless Steel (Aluminium Group II Only) O-Ring: Nitrile



### **Certification Details**

Breather Drains Type: 489 Ex db I / Ex db IIC Gb T6 / Ex tb IIIC Db T80 $^{\circ}$ C Baseefa11ATEX0154X ⟨x⟩ I M2 / II 2 GD IP66 C€ IECEx BAS11.0076X BAS21UKEX0065X

IEx 15.0208X

FHI Fx No EA3C RU C-GB.HA91.B.00265/21

c CSA us No: 2700364

Class I Zone 1 AExdb IIC Gb Zone 21 AExtb IIIC Db IP66

OR Class I Zone 1 AExdb IIB+H2 Gb Zone 21 AExtb IIIC Db IP66

(Ontional: Class I Div 1 Groups ABCD, Class II Div 1 Groups FG, Class II Div 2 Groups FFG, Class III)

#### **SPECIFIC CONDITIONS OF USE**

- The breather must be fitted to the bottom face of the enclosure.
- Only one breather to be fitted to an enclosure. 2.
- The breather is only to be fitted to enclosures with a volume less than 2.5 litres free volume.
- Ensure the breather drain thread is compatible with the enclosure thread.
- Ensure that the area around the enclosure entry thread is clean and flat and the entry thread is square to the enclosure face.
- Insert the breather drain from the outside of the enclosure and fully tighten using the correct size of spanner or wrench.
- The thread engagement between the breather drain and the entry thread on parallel threads must be at least 5 full threads and 9mm axial engagement.
- The breather drain thread is to be secured in the enclosure with Loctite 638 sealant or a direct equivalent.

## NOTE:

The standard thread pitch upto and including the M25 size is 1.5mm.

Typical Dimensions			
Thread Size Metric	Across Flats	Across Corners	Thread Length
M20	30	32.5	15.0
M25	36	39.5	15.0

NB: Other parallel thread forms are available on request.

EU Declaration of Conformity in accordance with European Directive 2014/34/EU and UK Statutory Instrument 2016/1107

Manufacturer: Hawke International, Oxford Street West, Ashton-under-Lyne, OL7 0NA, United Kingdom

Equipment: 489 Breather Drain

Provisions of the Directive fulfilled by the Equipment: Group | Category 1M2 Ex db | mb - 1P66

Harmonized Standards used: EN 60079-0:2018, EN60079-1:2014, EN60079-31:2014

Notified Body for EU-Type Examination: SGS Fimko 0598 Helsinki Finland EU-type Examination Certificate: Baseefal 1ATEX0154X Notified Body for production: 0598

Approved Body for UK-Type Examination: SGS Baseefa 1180 Buxton UK UK-type Examination Certificate: BAS21UKEX0065X Approved Body for production: 1180

On behalf of the above named company, I declare that on the date the equipment, accompanied by this declaration, is placed on the market the equipment conforms with all technical and regulatory requirements of the above listed directives.



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Images are for illustration purposes only.

Product supplied may differ slightly from that shown

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